



FIG. 1

☐ Main - GE Appliances Camco & Mabe

Electronic First Piece System

Help

Search

Create

Site Coordinator

Offline

Sites

OP1-ALL PRODUCTS ASIA GE

041-DISHWASHER AP 3

0W2-DISHWASHER CAMCO MONTREA

065-ELECTRIC WATER HEATERS

0V1-ELECTRO COMPONENT MEXICO

064-GAS WATER HEATERS

031-HOME LAUNDRY AP 1

Select the name of Site Coordinator to delete

Delete

Enter the name of Site Coordinator to be added

Add

FIG. 3

FIG. 2A

FIG. 2B

FIG. 2

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- Submittals
  - 1 (Latest)
- Maintenance
  - Initial Request
  - Supplier Reply
- Measurement
  - Supplier
    - Dimension
    - Appearance
    - Lab
  - Mfg.
    - Dimension
    - Appearance
    - Lab
- Remarks
- Disposition
- Documents
- Charge History

Select Primary Site

031 - Home Laundry AP 1 (AP1) ▼

Select Other Site

Add Other Site Delete Site

Dwg. No:

PT/Op.\*:

Part Name:

Sub System:

Rev.\*: 0

Rev.\*: 0

Manufacturing Contacts

| Authority         | Name*                 | Title*            |
|-------------------|-----------------------|-------------------|
| Initiator*        | Just Glenn A(LC26367) | AQ Eng ▼          |
| Site Coordinator* | ▼                     | Proj Coord ▼      |
| Dispositioner     | <input type="text"/>  | Find Design Eng ▼ |
| Approver          | <input type="text"/>  | Find AQ Eng ▼     |
| Quality Engineer  | <input type="text"/>  | Find AQ Eng ▼     |
|                   | <input type="text"/>  | Find              |

Add Contacts Delete Contacts

\*\*Select one of the Two

Internal Mfg:

Supplier Code:

Supplier Type

Supplier Name

Street Address1\*

Street Address2\*

City/State/Country/Zip\*

Supplier POC\*

User No\*

Bus Phone\*

E-mail Address\*

Related Suppliers

| Supplier Code/Name           | Type | Authority |
|------------------------------|------|-----------|
| Find                         |      |           |
| Add Supplier Delete Supplier |      |           |

Parts Req For:      No. of Samples:

|             |   |                                |
|-------------|---|--------------------------------|
| Dimension*  | <input type="radio"/> Yes <input checked="" type="radio"/> No | <input type="text" value="0"/> |
| Laboratory* | <input type="radio"/> Yes <input checked="" type="radio"/> No | <input type="text" value="0"/> |
| Appearance* | <input type="radio"/> Yes <input checked="" type="radio"/> No | <input type="text" value="0"/> |
| Toxicity    | <input type="radio"/> Yes <input checked="" type="radio"/> No |                                |

200

FIG. 2A

← 200

Tooling Release

|   |                           |  |   |
|---|---------------------------|--|---|
| Tooling No.   |                           |  |   |
| Cavity  |                           |  |   |
| First Piece Type*   |                           | <input checked="" type="radio"/> Tooling <input type="radio"/> Productor |   |
| Reason for FPR*   |                           |  |   |
| Due Date (MM/DD/YY)*  |                           |  |   |
| Send Samples TO*  |                           |  |   |
| Project No.   |                           |  |   |
| Purchase Order No.*   |                           |  |   |
| **Select one of the Two   | BCR                       |  |   |
|   | BCN                       |  | BCN Sheet No. 0   |
| Capability Study, Gage R&R requirements – ADD required dimensions |                           |  |   |
| Cap Study, Gage R&R   | Dimension                 | Sheet  | Zone  |
|   |                           | 0  |   |
| Add Documents   |                           | Delete Documents   |   |
| Required with first Piece Packet?                                 |                           |  |   |
| Fpr Samples*  | <input type="radio"/> Yes | <input checked="" type="radio"/> No                                      |   |
| Process Flow/Map*   | <input type="radio"/> Yes | <input checked="" type="radio"/> No                                      | <input type="radio"/> On File                                     |
| Quality Plan*   | <input type="radio"/> Yes | <input checked="" type="radio"/> No                                      | <input type="radio"/> On File                                     |
| Required for CTQ  | Capability Studies*       | <input type="radio"/> Yes  | <input checked="" type="radio"/> No <input type="radio"/> On File |
|   | Gage R&R*                 | <input type="radio"/> Yes  | <input checked="" type="radio"/> No <input type="radio"/> On File |

1. \* Indicates Required Fields  
2. \*\* Indicates any one of the two fields is Required  
3. Blue colored fields indicate Required fields

FIG. 2B

Worklist

Search

Create

Site Coordinator

Offline

Search Criteria

Search

Clear

First Piece Report Number

402

AND

Site

404

ALL

406

Base Drawing

Contact

Find

Supplier

Find

Internal Mfg

Project No

Sub System

BCN

BCR

Status

408

410

412

414

416

☐ Initiated
 ☐ Posted To Supplier
 ☐ Acknowledged By Supplier
 ☐ Waiting for Assignment
 ☐ Waiting For Disposition

FIG. 4

500

502

Main - GE Appliances Camco & Mabe

Electronic First Piece System

Help

Worklist Search Create Site Coordinator Offline

Transfer Request

Worklist of

Jane Doe Find

Refresh

Initiated(5)

Posted To Supplier(1)

Acknowledged By Supplier(1)

Export Print Click On 'Fpr/Submittal' Value to Open a Specific First Piece Report

|      | Fpr/Submit  | Base Dwg/Rev | Parts/Rev | Part Desc | Tool/Cavity | Supplier | Site | Status    |
|------|-------------|--------------|-----------|-----------|-------------|----------|------|-----------|
| Copy |             | 1895-78/0    | 526A/0    | WIDGET    |             | GEA      | 031  | Initiated |
| Copy | 310100003/1 | 4569-789/1   | 52/1      | HOSE      |             | GEA      | 031  | Initiated |
| Copy | 410100004/1 | /0           | /0        |           |             |          | 041  | Initiated |
| Copy | 410100005/1 | /0           | /0        |           |             |          | 041  | Initiated |
| Copy | F10100001/1 | /0           | /0        |           |             |          | 0F1  | Initiated |

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FIG. 5

600

Main - GE Appliances Camco & Mabe

Electronic First Piece System

Help

Worklist Search Create Site Coordinator Offline

Transfer Request

Worklist of

Jane Doe Find

Refresh

Initiated(4)

Export Print Click On 'Fpr/Submittal' Value to Open a Specific First Piece Report

|      | Fpr/Submit  | Base Dwg/Rev | Parts/Rev | Part Desc | Tool/Cavity | Supplier | Site | Status    |
|------|-------------|--------------|-----------|-----------|-------------|----------|------|-----------|
| Copy | 410100003/1 | /0           | /0        |           |             |          | 041  | Initiated |
| Copy | 410100004/1 | /0           | /0        |           |             |          | 041  | Initiated |
| Copy | 410100005/1 | /0           | /0        |           |             |          | 041  | Initiated |
| Copy | F10100001/1 | /0           | /0        |           |             |          | 0F1  | Initiated |

Click Copy button to create a Design Report by copying an existing similar Report. (e.g., Making revisions).

602

FIG. 6

700

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Main - GE Appliances Camco & Mabe

Electronic First Piece Online

FPR No/Submittal No: 410100003/1

Status: Initiated

Logged in As: Initiator

Save Changes Cancel Changes Save Offline Print

Post To Supplier Cancel Request

702

| Item No | Appearance Description | Disp Code | Comment After |
|---------|------------------------|-----------|---------------|
|         |                        |           |               |
|         |                        |           |               |
|         |                        |           |               |
|         |                        |           |               |
|         |                        |           |               |
|         |                        |           |               |
|         |                        |           |               |

Fill-in any required text information.

User may work offline to complete text fields.

Add Row Delete Row

- Submittals
  - 1 (Latest)
- Maintenance
  - Initial Request
  - Supplier Reply
- Measurement
  - Supplier
    - Dimension
    - Appearance
    - Lab
  - Mfg.
    - Dimension
    - Appearance
    - Lab
- Remarks
- Disposition
- Documents
- Charge History

FIG. 7

Main - GE Appliances Camco & Mabe

Electronic First Piece Online

FPR No/Submittal No: 410100003/1

Status: Posted To Supplier

Logged in As: Initiator, Site Coordinator, Dispositioner

Save Changes Cancel Changes Save Offline Print

Acknowledged Cancel Request

702

| Item | Characteristics | Units | Nom | +Tol | -Tol | Sheet | Zone | OTC | Meas Equip | Disp Code |
|------|-----------------|-------|-----|------|------|-------|------|-----|------------|-----------|
|      |                 |       |     |      |      |       |      |     |            |           |
|      |                 |       |     |      |      |       |      |     |            |           |
|      |                 |       |     |      |      |       |      |     |            |           |
|      |                 |       |     |      |      |       |      |     |            |           |
|      |                 |       |     |      |      |       |      |     |            |           |
|      |                 |       |     |      |      |       |      |     |            |           |
|      |                 |       |     |      |      |       |      |     |            |           |

Fill-in any required numerical information.

Add Row Delete Row

- Submittals
  - 1 (Latest)
- Maintenance
  - Initial Request
  - Supplier Reply
- Measurement
  - Supplier
    - Dimension
    - Appearance
    - Lab
  - Mfg.
    - Dimension
    - Appearance
    - Lab
- Remarks
- Disposition
- Documents
- Charge History

FIG. 8

FIG. 9

Main - GE Appliances Camco & Mabe

☐ ☐ ☐

### Electronic First Piece Online

FPR No/Submittal No: 410100003/1

Status: Posted To Supplier

Logged in As: Initiator, Site Coordinator, Dispositioner

- Submittals
  - 1 (Latest)
- Maintenance
  - Initial Request
  - Supplier Reply
- Measurement
  - Supplier
    - Dimension
    - Appearance
    - Lab
  - Mfg.
    - Dimension
    - Appearance
    - Lab
  - Remarks
  - Disposition
- Documents
- Charge History

#### Remarks for the FPR

| Exemplary Remark  | Entered On | Entered By |
|---|------------|------------|
| <div style="border: 1px solid black; padding: 5px; margin-bottom: 10px;">           Dimensions for cavity 1, 2, 3, only... will submit cav. 4 dimensions after reworked.         </div> <div style="text-align: center; margin-bottom: 10px;"> <div style="border: 1px solid black; padding: 2px 10px;">Supplier's Remark</div> <div style="font-size: 20px; margin: 5px 0;">↓</div> <div style="border: 1px solid black; height: 30px; width: 100%;"></div> </div> | 02/02/01   | L505271    |

FIG. 9

Main - GE Appliances Camco & Mabe

☐ ☐ ☐

### Electronic First Piece Online

FPR No/Submittal No: 410100003/1

Status: Initiated

Logged in As: Initiator

- Submittals
  - 1 (Latest)
- Maintenance
  - Initial Request
  - Supplier Reply
- Measurement
  - Supplier
    - Dimension
    - Appearance
    - Lab
  - Mfg.
    - Dimension
    - Appearance
    - Lab
  - Remarks
  - Disposition
- Documents
- Charge History

#### First Piece Report Status

Dimension

Laboratory

Appearance

Definitions of toxicity code, for example.

\*Dimensioner should complete before sending to approver. (Use drop-down boxes.)

EL/Dev#

# of Parts

Part Used On

Program Name

Program Desc

Sub Component

FIG. 10

1100

Main - GE Appliances Camco & Mabe

Electronic First Piece Online

FPR No/Submittal No: 410100003/1  
 Status: Initiated  
 Logged in As: Initiator

Save Changes Cancel Changes Save Offline Print

Post To Supplier Cancel Request

- Submittals
  - 1 (Latest)
- Maintenance
  - Initial Request
  - Supplier Reply
- Measurement
  - Supplier
    - Dimension
    - Appearance
    - Lab
  - Mfg.
    - Dimension
    - Appearance
    - Lab
  - Remarks
  - Disposition
- Documents ← Attach Documents
- Charge History

Description

Updated By

Last Updates

Opens File Menu

ADD 1002

Allows user to add documents, e.g., Capability Study, Gage R&R, Quality Plans, etc. The appropriate data requirement fields will be checked yes, if any of these documents are required.

FIG. 11

1200

Main - GE Appliances Camco & Mabe

Electronic First Piece Online

FPR No/Submittal No: 410100003/1  
 Status: Initiated  
 Logged in As: Initiator

Save Changes Cancel Changes Save Offline Print

Post To Supplier Cancel Request

- Submittals
  - 1 (Latest)
- Maintenance
  - Initial Request
  - Supplier Reply
- Measurement
  - Supplier
    - Dimension
    - Appearance
    - Lab
  - Mfg.
    - Dimension
    - Appearance
    - Lab
  - Remarks
  - Disposition
- Documents
- Charge History ← Revision History

Allows tracking who made revisions, when, and what changes were made.

| Changes              | Updated By | Updated On |
|----------------------|------------|------------|
| ADD SITE=041         | John Doe   | 2001-01-24 |
| ADD CONTACT=L5052711 | John Doe   | 2001-01-24 |
| STATUS=Initiated     | John Doe   | 2001-01-24 |

FIG. 12